

MIDWEST Fasteners IHA-177 INSULATION HANGER ADHESIVE

DIRECTIONS FOR USE:

- 1. Use only after careful consideration of the warnings, directions, and first aid instructions given.**
- 2. Surface Preparation:** Surfaces to be bonded should be clean, dry and free of any dust, frost, wax, moisture, dirt, grease, oil, rust, or other contaminants. Do not use over painted surfaces. Many protective coatings are not compatible with Anchor Adhesive.
- 3. Adhesive Preparation:** Adhesive should be stored at room temperature (60°F to 80°F) for at least 24 hours prior to use.
- 4. Working Temperature:** For best results, adhesive and materials to be bonded should be 30°F to 120°F.
- 5. Adhesive Application:** Do not apply at temperatures below 30°F. Prepare and install one anchor at a time. Apply a dab (the size of a small walnut) of adhesive to the anchor base with a putty knife and immediately (maximum open time is 10 minutes) press anchor firmly into place, with a slight twisting motion. For proper adhesion, insure that the film of adhesive covering the anchor base (after the anchor has been firmly pressed into place) is protruding
- 6. Installing Anchor Adhesive to Concrete Surfaces:** New concrete surfaces need to cure a minimum of 28 days in order to ensure best adhesion. All concrete surfaces should be high pressure water blasted or sand blasted to remove any surface curing agents and all foreign matter. Spread anchor adhesive on anchor base allowing solvent to flash off for several minutes before pressing anchor firmly into place with a slight twisting motion. Do not apply load until application is completely dry.

PACKAGING INFORMATION

<u>SIZE</u>	<u>PACKED</u>	<u>PART #</u>	<u>WEIGHT</u>
GALLON	4/carton	IHA-177-GA	39lbs. /carton

*MIDWEST Fasteners does not ship IHA-177 Adhesive by Air; standard shipments are UPS or Motor Freight.
Also sold by MIDWEST only in carton-lot quantities.

